Split

ASAF

Work Order ID 58204-2

Thursday, April 29, 2010 10:36:36 AM



Page 1

Item ID:

Revision ID:

D3637-3

Item Name: Bracket Start Date:

4/29/2010

Required Date: 5/14/2010

Start Qty: 10.00

Accept



Setup Start

Stop



Req'd Qty: 10.00

Cust Item ID:

Customer:

Reference: Approvals:

Process Plan:

MI

Date: 10 -4-29 Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Qty

Stop

Sequence ID/ Work Center ID Operation Description

Revision Nbr

Set Up/ Run Hours

Draw Number Draw Plan Rev. Code

Accept Reject Qty

Reject Number

Insp. Stamp

Draw Nbr D3637

Waterjet

Rev B

FLOW WATER JET

0.00

0.00

HB 10-5-10

FLOW CNC Waterjet 2004.050

Memo Deburr if necessary

1-Cut as per Dwg D3637 Dwg Rev:

B Prog Rev. B 2-

110

Memo

QC2- Inspect parts off machine FAI/FAIB

0.00

0.00

1B10-510

Quality Control

120

QC8- Inspect parts - second check

0.00

Sworks

counted

Memo

0.00

Quality Control

Dart Aerospace Ltd	1
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W/O:			V	ORK ORDER CH	ANGES					
DATE	STEP	PR	OCEDURE CH	IANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	-	PAR #:	Fault Ca	tegory:	NC	R: Yes I	No DQA	:	_ Date: _	
	R	esolution:	Disposit	ion:	QA	: N/C Clo	sed:		_ Date: _	
NCR:		67	WORK OR	DER NON-CONF	ORMANCE	(NCR)			- 1
DATE	STEP	Description of NC		Corrective Action	Section B	¥1	Verific	ation	Approval	Approval
DATE	SIEF	Section A	Initial Chief Eng	Action Descri Chief Eng	ption	Sign & Date	Section		Chief Eng	QC Inspector
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Work Order ID 58204

Thursday, April 29, 2010 10:36:36 AM



Page 2

Item ID:

D3637-3

Accept



Setup Start



Revision ID:

Item Name:

Required Date: 5/14/2010

Bracket

4/29/2010

Start Qty: 10.00 Reg'd Qty: 10.00

Cust Item ID: Customer:

Reference:

Start Date:

Approvals:

Process Plan:

Date: Date: Tooling:

Date:

Run Start

Reject

Oty



QC:

SPC (Y/N):

Date:

Draw

Rev.

Plan

Code

Stop

Stop

Insp.

Stamp

Reject

Number

Sequence ID/ Work Center ID

130

Brake NC

Brake NC

Operation Description

NC BRAKE

Memo

Form as per Dwg D3637

Set Up/ Run Hours

0.00

So 10/05/10

Draw

Number

Qty

Accept

140

QC

Quality Control

QC5- Inspect part completeness to step on W/O

Siolorlio

150

Small Fab Small Fab

Small Fab

Memo

Memo

0.00

0.00

1- drill holes as per dwg using DT8979 2- c'sink holes as per dwg 3-deburr

7 m. 1 10/06/02

Dart Aerospace Li	ICI
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W/O:			WO	RK ORDER CHA	ANGES					
DATE	STEP	PRO	OCEDURE CHAP	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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			3						* 1 * 1 1	
Part No		PAR #:								
	Re	esolution:	Disposition	1:	QA:	N/C CI	sed:		_ Date: _	
NCR:			WORK ORDE	R NON-CONFO	RMANCE	(NCR)			
DATE	TE STEP Description of NC			Section B			ation	Approval	Approval	
DATE	STEP	Section A	Initial Chief Eng	Action Descript Chief Eng	tion	Sign & Date	Section C		Chief Eng	QC Inspector
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						-				

Work Order ID 58204

Thursday, April 29, 2010 10:36:36 AM



Page 3

Item ID:

D3637-3

Accept

Setup Start

Stop



Revision ID:

Start Date:

Item Name:

Bracket

4/29/2010 Start Qty: 10.00

Req'd Qty: 10.00



Cust Item ID: Customer:

Draw

Number

Reference:

Approvals:

Required Date: 5/14/2010

Process Plan:

Date: Date: Tooling:

Date:

Run Start

Reject

Qty

QC:

Memo

Memo

SPC (Y/N):

Set Up/

Run Hours

Date:

Draw

Rev.

Plan

Code

Stop

Number Stamp

Insp.

Reject

Sequence ID/ Work Center ID

160

Operation Description

QC5- Inspect part completeness to step on W/O

0.00

0.00

20666

Accept

Oty

Quality Control

170

HandFinish

Hand Finishing

Chemical Conversion Coat per OSI005 4.1

0.00

0.00

180

Quality Control

QC3- Inspect Part Finish

Memo

0.00

M 10/06/67 (17

Dart	Aeros	pace	Ltd
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W/O:			W	ORK ORDER CH	ANGES					
DATE	STEP	PRO	OCEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No		PAR #:		gory:			No DQ			
	Res	solution:	Dispositio	n:	QA	: N/C CId	sed:		Date:	
NCR:			WORK ORD	ER NON-CONF	ORMANCE	(NCR)			
DATE	STEP	Description of NC	scription of NC Corrective Action					ation	Approval	Approval
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Verification Section C	Chief Eng	QC Inspector	
										-
				-, -						

Work Order ID 58204

Thursday, April 29, 2010 10:36:36 AM



Page 4

Item ID:

D3637-3

Accept

Setup Start

Revision ID:

Start Date:

Bracket Item Name:

Required Date: 5/14/2010

4/29/2010

Start Qty: 10.00 Reg'd Qty: 10.00 Cust Item ID: Customer:

Reference:

Approvals:

Process Plan:

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Draw

Rev.

Run Start

Stop

Stop

Sequence ID/ Work Center ID

190

Packaging Packaging

Operation Description

Identify as per dwg & Stock Location: 57244A

Set Up/ Run Hours

0.00

Draw

Number

Plan Accept Code Qty

Reject Qty

Reject Number

Insp. Stamp

0.00

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

Memo

0.00

10/06/09A)

Dart Aeros	pace Ltd
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	1 7.1									
W/O:			WO	RK ORDER CH	ANGES					
DATE	STEP	PRO	OCEDURE CHAP	IGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Categ	Jory:	NC.	R: Yes	No DQA	\:	Date:	
	Res	solution:	Disposition):	QA	: N/C Clo	sed:		_ Date: _	
NCR:			WORK ORDE	R NON-CONFO	DRMANCI	(NCR)		9	
DATE	STEP	Description of NC		Corrective Action	Section B	-	Verific	ation	Approval	Approval
DATE	OTE	Section A	Initial Chief Eng	Action Descri Chief Eng	ption	Sign & Date	Section		Chief Eng	QC Inspector

Picklist Print

Thursday, April 29, 2010 10:36:35 AM

Work Order ID: 58204

Parent Item:

D3637-3

Parent Item Name:

Bracket

Comments:

IPP Rev:A New Issue 07-07-20 JLM

IPP Rev:B change to REV.B as per dwg 08-02-11 DD verified by:EC

Verified By:EC

MAT22

Start Date: 4/29/2010

Start Qty: 10.00

Required Date: 5/14/2010

Required Qty: 10.00

Component Item ID/ Item Name

Item ID

Replacement Mfg/ Purch Purchased

Bin Primary Item Location No

Last Location Route Seq ID sf

Unit of Qty on Measure Hand 43.3947

Qty per Kit Qty

Issued 0.134 2.7

Date Issued

Status

Page 1

2024-T3 .050 sheet

M2024T3S.050

Loc Code

Location Loc Qty 43,3947 111381 32 112291 11 113189 0.3947

100

1122611

B10-5-10

Dart Aerospace Ltd

W/O:			WO	RK ORDER CH	ANGES					
DATE	STEP	PRO	OCEDURE CHAN	IGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
									- 44	
Part No	:	PAR #:	Fault Categ	ory:	NC	R: Yes	No DQ	A:	Date:	
	Res	olution:	Disposition	:	QA	: N/C Cld	sed:		Date:	
NCR:			WORK ORDE	R NON-CONFO	DRMANCE	(NCR)			
			Corrective Action	N. C.		Verific	ration	Approval	Approval	
DATE	STEP Description of NC Section A	Initial Chief Eng	Action Descrip	ption	Sign & Date	Section C	Chief Eng	QC Inspector		

DART AEROSPACE LTD	Work Order:	58204
Description: Bracket	Part Number:	D3637-3
Inspection Dwg: D3637 Rev: B		Page 1 of 1

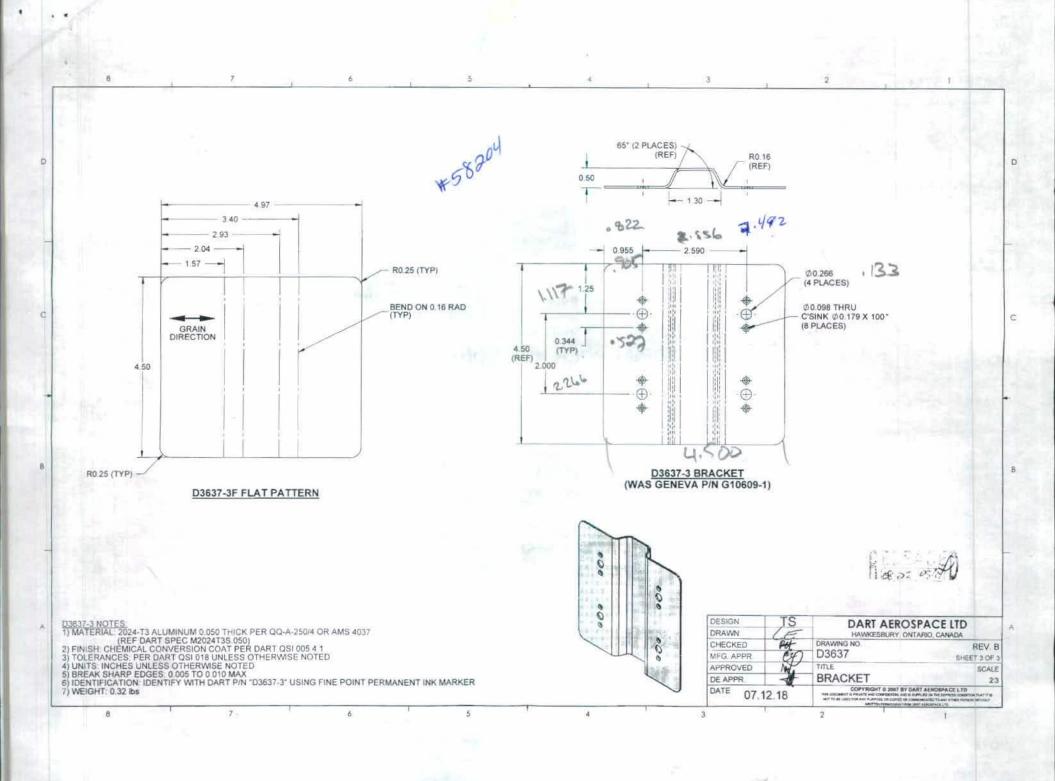
	Х	First Artic	cle	Proto	type		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Cor	nments
4.50	+/-0.030	4.508	*				
4.97	+/-0.030	4.974	7				
0.050	+/-0.010	1050	7				
			1				
Measured by:		Audited by:	8		Prototype Ap	proval:	N/A
	0-5-10	Date:	wlusto			Date:	N/A
Rev Date C	hange		19.0		Rev	ised by	Approved

Rev	Date	Change	Revised by Approved
Α	08.12.01	New Issue	Revised by Approved

Dart	Aerospace	Ltd
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W/O:			WO	RK ORDER CHANG	GES				
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W/O:		WORK ORDER CH				INGES						
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Resolution:			Disposition	QA: N/C Closed: Date:								
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